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MERCUISER 470.485.488.170MR AND 190MR 255 Steel washer ATTACHMENT BtOp adjusting SCmW guide Brass barrel 5. Position engine over the transom plate mounting brackets. Install hose clamps over the rubber exhaust elbow bellows, then fit bellows over the exhaust manifold outlet and tighten the clamps securely. See Figure 7. CAUTION

### Me&wiser 470, 485, 488, 170MR and190MR

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The 470 uses an aluminum block which was designed and manufactured by Mercury Marine. The iron head was from a Ford 460 V8 engine. The 470 block was also used in the 170, 165 (3.7 Liter), 485 (4 barrel), 488 (4 barrel), 190 (4 barrel), and the 180 (3.7LX with 4 barrel). All of the 470 and 3.7L versions used closed cooling systems.

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